

Sabre Sailing Association of Australia

Rule Changes passed by Special General Meetings held 30 November 2013 and 15th Feb 2014 which took effect on 1st and 15th February 2014.

1. Single Fixed Datum Point for Basic Hull Measurement
2. Changes as a consequence of amended Rule 2.2 - Hull Datum Point and Transom Top Datum Point.
3. Chain Plates measurement from Transom Top Data Point.
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30. FRP Centreboard only constructed by 'authorised builders'.
31. Centreboard and Rudder measurement clarification to meet ISAF standards.
32. Remove references to the use of silicon sealant.
33. Optional position for Mainsheet Ratchet Block and attachment method.
34. Boom section.
35. Method for attaching shrouds to mast tangs and halyard material – Diag. #25A.
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37. Mast 'cut out' for sail luff.
38. Remove references to Imperial measurements.
39. Enhance safety warnings.
40. Change FRP mould measurement procedure.

1. Single Fixed Datum Plane for Basic Hull Measurement

Good boat measurement practice bases all measurement on a fixed datum point. This is recognized in the ISAF guidelines.

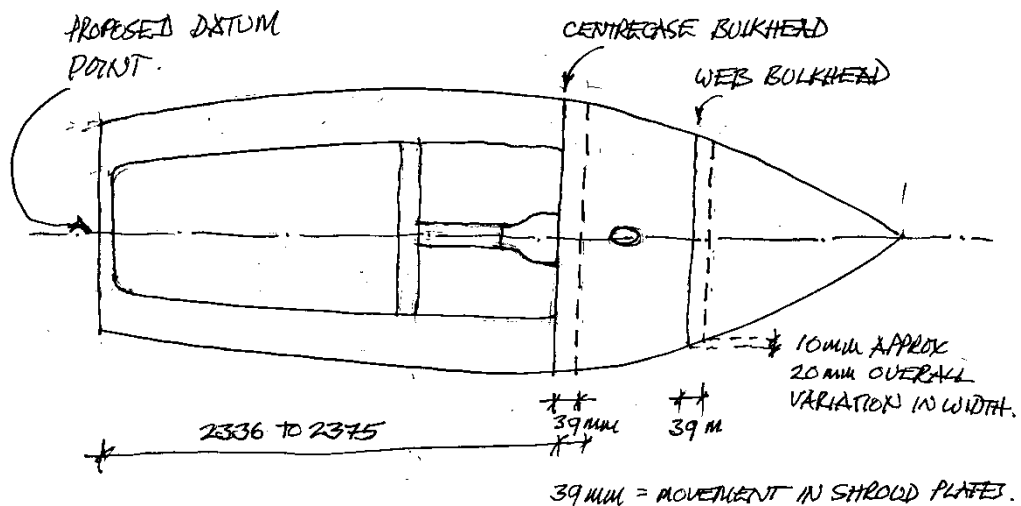
Sabre hull measurement is largely based on a fixed datum point at the transom but previously diverged from this around the centrecase bulkhead measurement. Mast step position, Rocker and two of the three chine to chine measurements are based on a fixed distance from the transom datum point.

The third chine to chine measurement and two of the gunwale to gunwale measurements were based on the position of the centrecase bulkhead which can vary by 39mm fore and aft. The consequence of this is that the width of the boat is variable according to the location of the centrecase bulkhead. This variation adds another 20mm to the tolerances at the web bulkhead and approximately 10mm at the centrecase bulkhead.

By inference in the construction notes the position of the shroud plates is controlled by the location of the centrecase bulkhead whereas the mast position is controlled from the transom datum point.

Having a fixed datum point gives certainty to hull builders, those fitting out boats and to measurers.

Existing dimensions have been retained wherever possible and the new dimensions have been derived from existing measurement rules to be as close as possible to the original intent. This more accurately controls the width dimensions of the hull and also controls the offset of the shroud plates from the mast. The revised hull measurements bring the Sabre rules close to ISAF hull measurement guidelines.



2. Basic Hull Measurement

Where stated, measurements shall be taken from:

Hull Datum Point (HDP): the lowest point of the transom on the centreline where the bottom panels meet transom.

Aft Measurement Point (AMP): is on the plane of the transom at the top of the transom centreline. The angle of the transom to the hull is controlled by the shape of the template for the side panel where the stern end of the side panel forms a right angle.

Forward Measurement Point (FMP): is the projection of the stern at the sheer on the centreline of the hull.

All measurements shall exclude any lip, capping or beading.

Measurement Sections - The Measurement Sections shall be defined by the following points measured along the hull centreline from either the HDP or AMP as appropriate:.

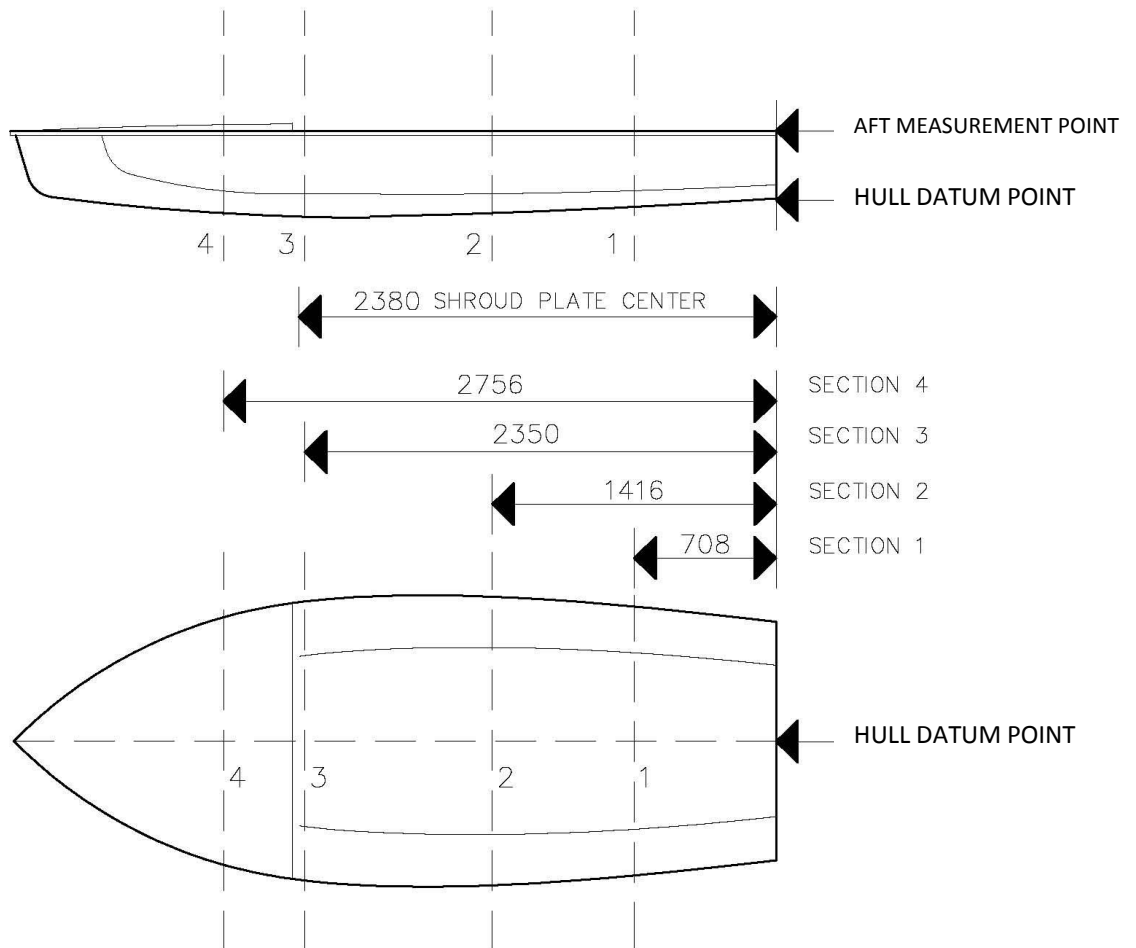
Section 1 – 708mm from the measurement point.

Section 2 – 1416mm from the measurement point.

Section 3 – 2350mm from the measurement point.

Section 4 – 2756mm from the measurement point.

- a. **Overall length** shall be measured along the centreline of the boat from the AMP to the FMP.
- b. **Beam** shall be measured between perpendiculars including gunwales/rubbing strips.
- c. **Side and bottom panels** shall be measured at the transom and *at Sections 3 and 4*. The side panels are measured from the chine to the sheer line, and the bottom panels are measured from chine to chine around the outside of the vee bottom. The measuring point at the chines is to be taken from the intersection of the outside projections of the side and bottom panels.
- d. **Bow**. When a one-metre straight edge is placed on any portion of the outer surface of the hull forward of the centrecase bulkhead, any concavity shall not exceed 5mm.



SABRE DATUM POINT AND SECTION LOCATIONS

2. Changes as a consequence of amended Rule 2.2 - Hull Datum Point and Transom Top datum Point

2.4 Centrecase

- a. The distance between the forward edge of the centrecase opening and the HDP shall be within specified limits when measured along the centrecase stiffener.
- b. The length of centrecase slot shall not exceed the maximum dimension specified at any point.

2.6(a). Centrecase Bulkhead

The distance from the aft face of the centrecase bulkhead to the AMP shall be within the limits specified when measured at approximately tank top level along the centreline of the boat.

5.3(d). Mast Step

Design is optional provided that it shall:

- a. Position the mast within limits specified when measured from the AMP.

Table of Measurements

3(a)	2.2(a)	Overall length – AMP to stem head block at gunwale	3753	3778
4	2.2(b)	Beam at <i>Section 3</i>	1384	1409
4(b)	2.2(b)	Beam at <i>Section 4</i>	1198	1234
7	2.2(c)	Chine to side tank top (sheer line) - at <i>Section 3</i>	292	318
8B		Chine to side tank top (sheer line) – at <i>Section 2</i>		345
9	2.2(c)	Chine to chine at <i>Section 3</i>	1153	1171
19	2.4(a)	Centrecase from front inner edge of slot to HDP	2048	2068
22	2.6(a)	AMP to Centrecase bulkhead	2336	2375
79	5.3(d)	AMP to forward edge of mast	2638	2794

3. Chain Plates measurement from Transom Top Data Point

Additional Measurement No. 5.7 is added as follows;

5.7 Chain Plates

The method for fitting the chain plates is optional. The maximum distance from the Transom Top Datum Point to the centre point of the load bearing pin is 2380mm.

Table of Measurements

90	5.7	Centre point of Chain Plate load bearing pin to AMP	2380
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Step 28 - Chain Plate Blocks

The method of attaching chain plates is optional.

The recommended method is as follows.

Timber 48mm x 18mm cut to 150mm. The chain plate blocks are fixed on each side of the boat, hard against the forward face of the centrecase bulkhead and flush with the top of the side panels. A 16mm square must be cut out of the top corner to fit under the bulkhead top. These blocks will carry the strain of the shrouds. Subsequent deck fixing must be hard on these blocks for a good watertight seal. The distance from the centre of the load bearing pin of the chain plate to AMP must not exceed 2380mm.

4. Mast step height above foredeck, maximum height of mast above foredeck

Rule 5.3(c) and measurement 78 - DELETED

New rule 6.1 (j) and measurement 112 have been added;

Mast

6.1 j. The maximum height of the top of the mast from the foredeck is 5355mm.

Table of measurements

112	6.1 (j)	Maximum height of mast above foredeck	5355
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5. Mast step material, mast step attachment

5.3 Mast Step

Design and construction material is optional and may be fixed to the foredeck or to a mast track that is fixed to the foredeck, provided that it shall:

- Position the mast so that it cannot be altered fore or aft on the water.
- Position the mast within limits specified when measured from the *Transom Top Datum Point*.
- Prevent swivelling action.
- Support the mast base no more than 5 mm above the bottom of the mast step.

Table of Measurements

78	5.3(e)	Mast step – height above foredeck	20	25
79	5.3(b)	AMP to forward edge of mast	2638	2794
80	5.3(d)	Mast base above bottom of mast step	-	5

6. Rule 6.1(g) Mast cut-outs (Proposals 1, 2, 56)

Rule 6.1(g) and Measurements 103, 104, 105, 106, 107, DELETED;

6.1(g). ~~The mast cut-outs for bolt rope and sheave box shall be measured from the base of the mast. The length of any cut-out is measured from the furthest extremity of the cut-out to the other furthest extremity.~~

103	6.1(g)	Mast 'cut out' for bolt rope	100	110
104	6.1(g)	Mast 'cut out' for bolt rope (lower edge) from base of mast	680	690
105	6.1(g)	Mast 'cut out' for halyard sheave box at base of mast	40	50
106	6.1(g)	Mast 'cut out' for halyard sheave box (lower edge) from base of mast	25	30
107	6.1(g)	Mast 'cut out' for halyard sheave box (upper edge) from base of mast	65	80

7. Rule 7.2(b) Vang attachment point

Rule 7.2(b) and Measurement 119 - DELETED;

7.2(b). ~~The forward extremity of the vang boom fitting must be between 665 & 690 mm measured from the innermost point of the fitting to the after face of the mast with the boom fitted to the mast gooseneck, the sail rigged and the vang tensioned.~~

119	7.2(b)	Vang boom fitting – distance from back of mast to extreme front of	665	690
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8. Rudder cheek thickness and construction

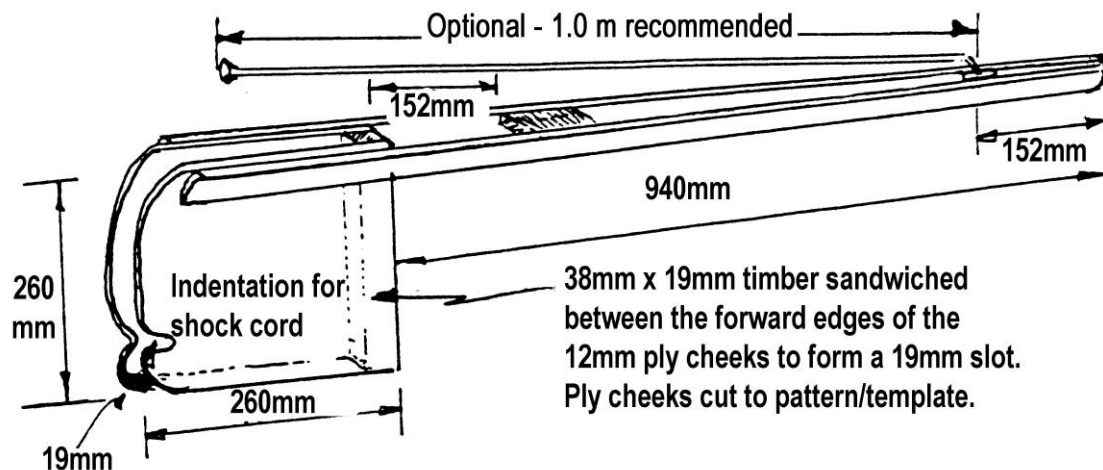
Diagrams 11 and 12 of the Construction notes refer to 12mm ply rudder cheeks and a 19mm slot. Modern rudder gudgeons have a narrower width which means that the cheeks need to be chiselled out to fit them. 9mm ply cheeks accommodate current commercial gudgeons and do not adversely affect the strength of the rudder stock. Current rules specify that rudder cheeks be made from plywood. There is no reason why the rudder box should not be a moulded FRP construction which is likely to be cost effective and possibly lead to more readily available replacements.

Additional Measurements added as follows;

Measurement No. 70 - Rudder box may be constructed from timber or moulded FRP.

Measurement No. 71 - Rudder box cheeks to be a minimum thickness of 9mm.

Diagrams 11 and 12 shown here are to be changed to reflect this;



9. Transom Stern Post width

Step 27 of the construction notes does not specify a width for the transom post, only that it be wide enough to accommodate pintle bolts. The guidance for purchasing timber (page 7 of the Construction notes suggests 300mm x 70mm x 19mm but measurement 17 has a maximum width of 50mm.

Measurement 17 is DELETED;

17	Transom stern post section (except designated FRP design)	48x18	50x19
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The suggested timber width of the transom post on page 7 is amended as follows;
 30mm x 19mm and wide enough to accommodate the the bolt centres of the rudder pintles.

10. Transom Pintle spacers

New measurement No. 90 is added as follows;

Optional Transom pintles spacers with a maximum thickness of 15mm may be attached to the transom.

11. Outhaul system

The towel rail system is an expensive outhaul control method in comparison to modern and simple rope/webbing systems. The option is now available to use any system as long as the sail cannot be let in less than 1830 mm from the aft side of the mast.

7.2 a. An outhaul for on-water adjustment of the clew of the sail is optional.

The traditional method is shown on **Diag. #26 - Boom Layout & Detail of Outhaul Towel Rail** in the Construction & Fitting Out Notes.

Rope and / or webbing systems may optionally be used as long as the clew of the sail cannot be let in less than 1830mm to the after face of the mast when the boom is fixed onto the mast gooseneck.

If a towel rail is used, its location is measured from the innermost edge of the traveller to the after face of the mast when the boom is fixed onto the mast gooseneck and its location must conform to **measurement 118**. The length of the towel rail is optional.

Slots in the boom for an internal track system are not allowed.

118	7.2(a)	Inner Outhaul position, refer Diag. #26	1830	1842
118(a)		Deleted		

The following sentence is deleted from Section D – Fitting Out on page 41;

- A ‘towel rail’ is the only permitted means of providing on-water adjustment of the clew outhaul position.

12. Redundant Clew Outhaul diagram #27

The location of blocks, saddles and clew attachment methods to the clew of the sail vary widely, none of which are deemed performance enhancing.

Diagram #27 is obsolete and is redundant now the option of rope/webbing outhaul systems is allowed - deleted.

13. Allow outhaul control lines inside the boom.

The boom is not sealed so there is no need for this rule to stop water entry. Allowing an internal control removes the possibility of the outhaul control line fouling on clothing or other items of the boat.

Rule 7.1 (c) as shown below is DELETED;

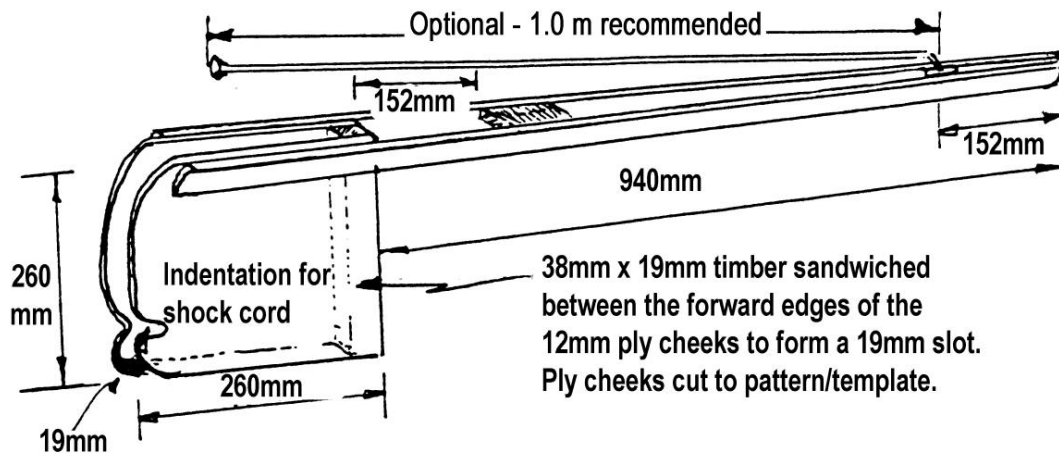
~~Rule 7.1 (c) - Control lines or halyards are not allowed within the boom section.~~

14. Tiller dimensions

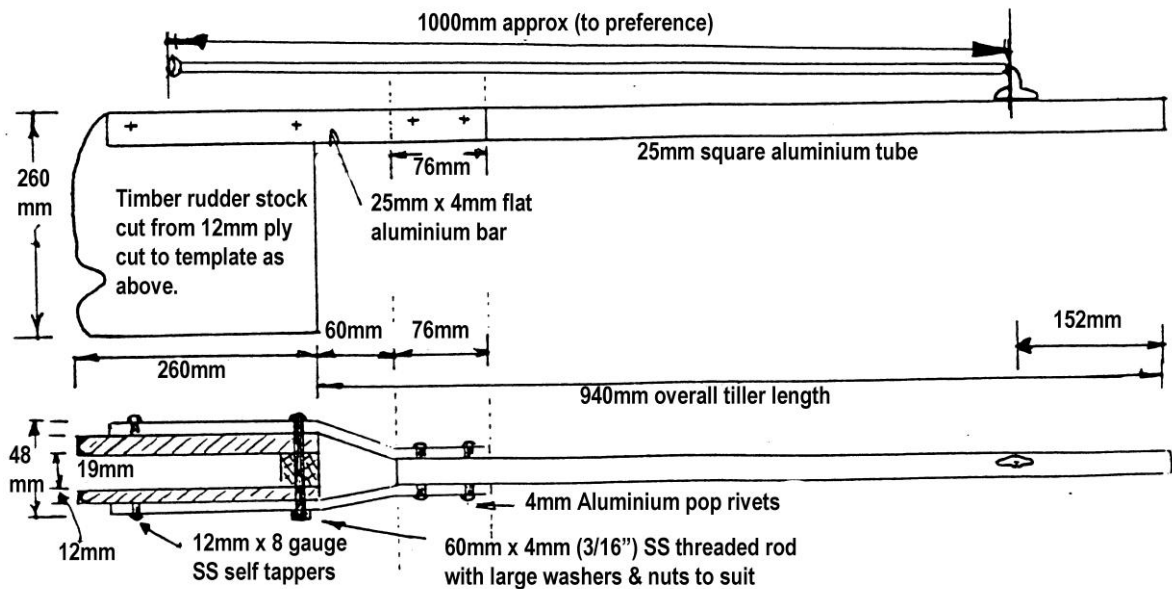
The table of measurements (57 to 72) do not contain minimum or maximum lengths for the tiller (timber or aluminium) but Diagrams 11 and 12 on page 26 of the Construction and Fitting Out Notes specify an exact tiller length of 940mm. The length of the tiller, like the tiller extension, **is now a recommendation only.**

Diag.#11 and Diag.#12 shown below are amended;

Diag.#11 - Rudder Stock with Timber Tiller



Diag.#12 - Rudder Stock with Aluminium Tiller



The recommended tiller length specification is 940mm.

15. Ply panels joining method options

Step 2 of the Construction and Fitting Out Notes only refers to the Butt Strap method of joining ply panels. Scarf joints are more difficult but the accomplished amateur builder should not be prevented from its use.

Step 2 of the Construction Notes is amended to;

Step 2 - Joining Bottom Panels 1 & 1A & Side Panels 2 & 2A (Diags. #2A, 2B & 2C) THIS IS A VITAL STEP

Cut the 60mm wide 5mm ply butt straps to length 50mm short of where the bottom panels butt together. **Scarfig or finger jointing of the ply panels is permissible.** Similarly cut the butt straps to length for the side panel joins, but run these straps to the edge that will later be the top gunwale edge of the side panels.

The gaps between the end of the butt straps and the edges of the ply are to allow for fibreglass tape to be run along the keel and chine ply joints after the boat is wired up. Refer to **Diags. #2A & 2B** to be sure the ply panels to be joined are laid the correct way. Glue each butt strap, with the strap exactly over the centre of the meeting of the ply panels, on the INSIDE face of the ply, i.e. facing up into the boat.

Temporarily nail the strap on with 4 nails (to be removed later), turn the whole unit over and at 50mm centres on each side of the join in a zigzag pattern, fix with 19mm copper flathead nails, punch slightly, turn over again, bend the protruding nails flat onto the strap giving a strong join to the two panels. Care must be taken that the edges joined are hard up together and that the outside edges form a continuous line. Ample glue must be used.

Induce a 25mm bend as shown in the **Diag. #2C** before the glue sets to avoid "hard" spots, otherwise the proper bottom shape will be very difficult to induce after the glue has set.

Complete the four joins making up the two bottom **panels 1 and 1A**, and the two side **panels 2 and 2A**. Wipe off excess glue and leave 24 hours for glue to cure.

NOTE: *At the top of the gunwale edges of the side panels, **panels 2 and 2A**, the butt strap goes to the edge of the ply or over if you wish. See **Diag. #2B**.*

Alternative Butt Strap Method

Use 8mm screws in lieu of copper nails; countersink and screw from inside the hull, then later file off protruding screw threads before fibreglassing the exterior of the butt joint.

If you are fibreglassing the exterior of the bottom panels to bring them up to thickness, the taping of the butt joints can be done at that time.

16. Floor Battens – Timber construction Step 29

The minimum number of battens in a timber boat is 4 with a maximum of 6. The mandatory battens previously had to pass through the centre case bulkhead to a maximum 25mm. While it will add weight, battens are now allowed to extend from the transom to the bow for extra stiffness. The existing number of battens, dimensions and positioning are now recommendations rather than mandatory

Step 29 - Floor Battens

Two timber battens, minimum 36mm x 18mm (recommended 40mm x 19mm), are to be fixed to the floor on each side of the keel inside the cockpit. The minimum length of the inner batten is 2260mm (recommended max 2280mm) and the outer batten minimum

length is 1990mm (recommended max 2010mm) (**Meas. #27**). These shall be located 125mm and 250mm from centreline of keel to the centre of the respective batten, and both must be inserted through pre-cut holes in the main bulkhead (recommended 25mm through the centrecase bulkhead). **Allow for this when cutting the floor battens to length.** Each batten may have a maximum of 5 limber holes (max 5mm radius) along its length. An additional batten may be fitted on each side between the outer batten and the side tank.

26		Floor battens - minimum 4 only	36x18	
27		Floor battens – required length in cockpit of ply hulls, including designated FRP designs.	Inner 2260 Outer 1990	

17. Mast Web and Webb Support definition changed for ply boats.

The existing rules for FRP hulls allow a continuous reinforcement to take the mast load which is clearly superior to requirements for ply wood construction prior to 1 Feb 2014.

The same construction method is now allowed in both forms of construction.

Step 12- Mast Web (diag.#4B)

This is to take the compression load of the mast and spread it over the two bulkheads linking them together.

Trim the ply (Part#9), so that the web sits hard under the foredeck beam and can be glued to the vertical risers of each bulkhead and to the foredeck beam. Part #9 can be increased in size so as to eliminate the need for Part #9A and form one continuous web from the keel seam to the underside of the foredeck beam.

18. Remove references to proprietary products

The inclusion of specific products is restrictive as new alternative products and suppliers are available and we should not imply that these are the only products suitable.

The term “marine glue” and “resin suitable for use with fibreglass” is preferable.

Proprietary products like “West system”, “Plasti bond”, “Boatcoat”, “Q-Cell” or “Resorcinol” are deleted from the Construction Notes.

19. Remove references to construction materials not readily available

Brass pins are not readily available today.

References to “Glue and brass pin” under BUILDING INSTRUCTIONS Page 10 in the Construction Notes are replaced;
with “clamp and glue”.

20. Remove references to epoxy glue

There are many other types of glue suitable for use in most applications e.g. polyurethane.

All references in the Construction Notes to “epoxy glue” are **replaced by** “Glue”.

21. Scuppers / Transom flaps

Rule 1.11.2 i is DELETED;

~~1.11.2 — Prohibitions~~

~~Without affecting the generality of **Clause 1.10 – Options, Alterations & Repairs** above, the following are prohibited:~~

- ~~i. — Transom flaps.~~
- ii.

Rule 1.11.3

1.11.3 Options

Without affecting the generality of **Clause 1.10 – Options, Alterations & Repairs** above, the following options are permissible:

Amended by adding;

- t. Scuppers and Transom flaps (maximum of one each side of the stern post).

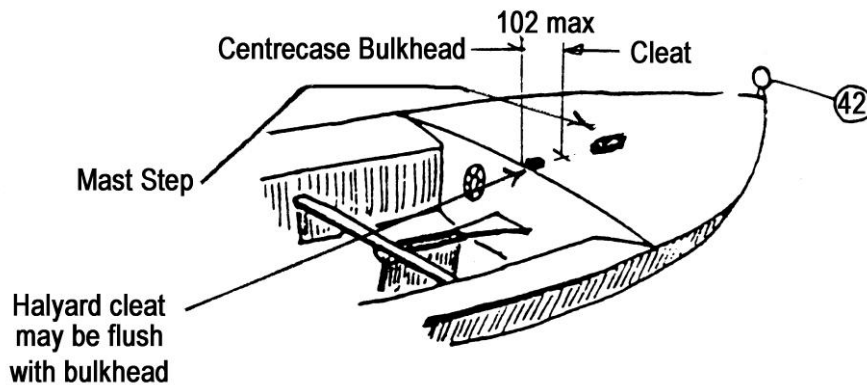
22. Main halyard cleating position (proposals 33 and 50)

There is no clear reason for these measurements and there should be an option to cleat a rope halyard to a cleat attached to the top of the centrecase bulkhead.

Measurements 86 and 87 - DELETED;

86		Main halyard cleated aft of 102mm forward of centrecase bulkhead		102
87		Downhaul cleated aft of 102mm forward of centrecase bulkhead		102

Diag. #22 – Halyard Cleat Position as shown below;



Halyard Cleat (~~Meas #86, Diag. #22, Item 68 or 68A~~)

This must be a quick release cam or clam cleat, through which the rope halyard is fixed. Alternatively, a halyard lock may be used with a stainless steel halyard wire. The cam or clam cleat or halyard lock must be mounted as shown above.

Now amended by;

Changing "102 max" to "102mm – recommended" in the diagram.

Last sentence now reads "The cam or clam cleat or halyard lock may be mounted as shown above or on and near the top of centrecase bulkhead."

The words "(Meas #86, Diag. #22, Item 68 or 68A)" are deleted.

23. Gunwale radius

The radius allowable on gunwales has been changed to optional with dimension undefined.

Rule 1.13 now;

1.13 **Fairing**

6. Gunwales or rubbing strips may have a radius on the outside edge.

Step 43 of the Construction Notes now reads;

Trim deck ply flush with face of gunwales, glue the 4.3m x 25mm x 6mm capping strip. Ensure capping strip stands slightly higher than deck ply. When dry, sand down flush with deck. A radius is permitted on outside edges (**Rule 1.13 – Fairing**). At bow, finish off capping strips as per **Diag. #9B**.

24. Option of Plastic Cable ties or Copper Wire in construction of timber boats

The cheaper option of using plastic cables is now allowed for holding the hull together prior to glassing seams of a plywood boat.

Section A “FIXINGS List” (Guide only) is amended to;

12.2m of 1.22mm (18 SWG)Copper wire or plastic cable ties

And Step 7 – Wiring Up the Hull (Diag. #24) now reads;

References to “copper wire”, “wires”, “wiring”, “wired” in this step may also mean the optional use of plastic cable ties.

Cut the 12m length of copper wire into 60mm lengths. The two bottom panels (**Parts #1 & 1A**), now firmly butt joined together, are wired up together along the edges that have the cut-out section for the centreboard slot.

25. Timber dimension and types general note

Section A – Plywood Construction contains comment on timber sizes which are now recommendations only with the objective of achieving a long lasting, light and stiff hull.

Section A – Plywood Sabre Construction on page 7 as shown below;

Timber Sizes

Timber parts dimensions and timber types (except where a specific rule applies) are recommended only to achieve a light and stiff and long lasting boat.

26. Hull Identification with the Sail Number

The requirement that the sail number be burnt or embossed into the aft keel of timber boats is now removed. FRP and timber hull identification are now aligned.

Rule 1.7.6 – measurement 89 is amended to;

1.7.6 Each hull shall be marked permanently on the hull inside the Centre Bulkhead or on the rear face of the web bulkhead with the sail number issued for that hull, in letters not less than **40mm** high and be visible looking through one of the Centre Bulkhead hatches.

1.7.6.1 – Deleted

1.7.6.2 – Deleted

89	1.7.6	Hull identification: Permanently marked on hull inside the centre bulkhead or on rear face of the web bulkhead and visible through centre bulkhead hatch.	40	
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27. Obsolete information in Section D – Fitting Out removed

A number of articles for guidance are obsolete and because they are included in the Construction, Rules and Fit Out Guide, theoretically must be used. There have even been complaints from amateur builders that fittings cannot be sourced. Most of Section D relates to 1970's thinking and fittings and is removed to avoid confusion. More modern fit out guidance is available (e.g. PDF produced by Chris Dance that is on the website).

The introduction to the Construction and Fitting Out Notes contains the following:

WARNING: No variations outside the Construction & Fitting Out Notes or the Measurement Rules are permitted unless approved in writing by the Sabre Sailing Association of Australia Inc. Only items specified in or permitted by the Measurement Rules or these building notes may be included in construction or fitting out of a Sabre.

Section E – Rules of Measurement and Construction

1.4 Construction & Fitting Out Notes

The Construction & Fitting Out Notes, as supplied by the Association for the construction of Sabre class dinghies, shall be read in conjunction with, and form part of these Rules.

Section D is amended as follows;

- Page 42 - Fit out guide schematic - **Deleted**.
- Pages 43-44 - Fittings purchase list - **Deleted**.
- Page 45 – “Cordage Summary” changed to “Cordage Guide”, and section “Fixings List” **Deleted**.
- Pages 47-48 – “Theory of Slack Rope Hawse” section - **Deleted**.
- Pages 55-56 – Rigging and Tuning article - **Deleted**.

28. Obsolete Boom Vang layout - removed

The fittings and method of use are no longer current or relevant.

More modern fit out guidance is available (e.g. PDF produced by Chris Dance that is on the website).

Diag. #30 Boom Vang Layout and renumber Diagrams - Removed.

29. Painting and Maintenance instructions removed

Section "A" – Plywood Sabre Construction, pages 31-32 contains instructions on painting and maintenance. These processes are best left to the choice of the builder and depend mainly upon the availability and suitability of current products.

Building and Construction Notes P31 and P32 are amended as follows;

Pages 31 and page 32 which specify painting and maintenance instructions - Removed.

30. FRP Centreboard

Rule 3.1 is Amended as follows;

- 3.1 a. The centreboard shall be constructed to the profile illustrated in **Diagram #13** in the Construction & Fitting Out Notes, of plywood, solid or laminated timber, and may be finished with a skin of fibreglass, such skin being included in the thickness dimension, or may be constructed of FRP material.

The following sentence in Step 49 is DELETED

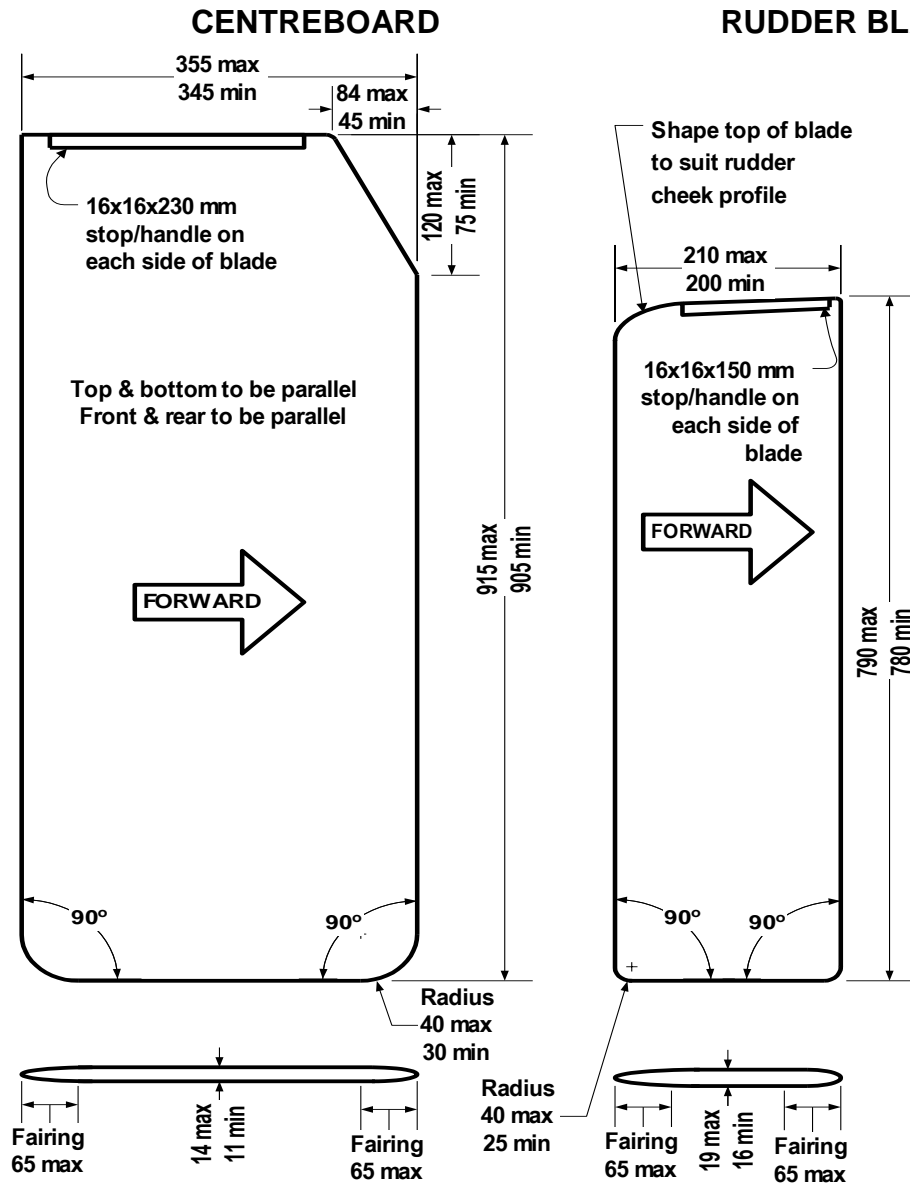
~~These may only be constructed by builders authorised by the SSAA.~~

31. Centreboard and Rudder measurement clarification to meet ISAF standards

*Previously there was constant difficulty with the interpretation of the fairing rule, specifically the reference to constant thickness. There was no provision for tolerance and was almost impossible to comply with. Interpretation differed from State to State and the builders complained regularly about the cost to them of replacing rejected foils. The new rule is based on the **Mirror class rules** which meet ISAF standards. They reflect a workable engineering tolerance.*

There are measurements in the table of measurements. There is a dimensioned diagram in the construction notes which is OK. Rules 3 and 4 refer to Rule 1.13 'Fairing', before you get at what you actually want.

There is a dimensioned diagram in the construction notes (Diag.#13) which is ok and is shown here for ease of reference.



Now amended as follows;

1.13 Fairing

- Deleted
- Deleted.
- All timber and ply edges and corners may have a chamfer or radius not exceeding 10mm unless otherwise indicated.

- d. Transom post, floor battens and keel may be rounded to a segment of circle the width and height being not more than the thickness of the timber called for in the Construction & Fitting Out Notes and/or these Rules.
- e. Gunwales or rubbing strips may have a radius on the outside edge.

3. CENTREBOARD Refer to Diagram #13 in the Construction & Fitting Out Notes.

- a. The Centreboard shall be constructed of, plywood, solid or laminated timber and may be finished with a skin of fibreglass. The Centreboard may also be constructed using FRP to the specification described in Part 1 Section B item 8 of the construction notes.
- b. The Centreboard shall conform to diagram #13 of the Construction Notes. The Centreboard shall be between 11mm and 14mm thick and the thickness shall not vary by more than 1mm to within 65mm of its edges with the exception of hollows or cavities of not more than 2mm in dimension. A tolerance of 1mm is permitted in the flat section between the 65mm wide faired edges. The leading, trailing and bottom edges of the Centreboard shall be within 5mm of a straight line and the leading and trailing edges shall be parallel within a tolerance of 5mm.

4. RUDDER ASSEMBLY Refer to Diagram #13 in the Construction & Fitting Out Notes.

- a. The Rudder Blade shall be of the sliding type and shall be constructed of, plywood, solid or laminated timber and may be finished with a skin of fibreglass. The Rudder Blade may also be constructed using FRP to the specification described in Part 1 Section B item 8 of the construction notes.
- b. The Rudder Blade shall conform to diagram #13 of the Construction Notes. The Rudder Blade shall be between 16mm and 19mm thick and the thickness shall not vary by more than 1mm to within 65mm of its edges with the exception of hollows or cavities of not more than 2mm in dimension. A tolerance of 1mm is permitted in the flat section between the 65mm wide faired edges. The leading, trailing and bottom edges of the Rudder Blade shall be within 5mm of a straight line and the leading and trailing edges shall be parallel within a tolerance of 5mm.
- c. In accordance with Yachting Australia Special Regulations, Part 2 Regulation 6 a stainless steel pin shall be fitted through a pintle to prevent the rudder becoming detached.

32. Remove references to the use of silicon sealant

There are many specific products that prevent electrolysis available and silicon sealant performs very poorly in this use.

References to the use of silicon sealant to mast and boom fitting as electrolysis prevention measure are DELETED.

33. Optional position for Mainsheet Ratchet Block and attachment method

Ratchet blocks are optional in the mainsheet system. It was traditional in the 1970's to attach a ratchet block as per Diag #20 but there is no reason why a ratchet block cannot be attached to the boom, or for that matter have one mounted off the keel and another on the boom. Diag #20 does not reflect the modern practice of attaching the last block off the floor by rope strop. Many sailors no longer adjust the rope hawse while sailing and just tie it off, so the requirement for a clam cleat is now formally an option.

The Building and Construction Notes as shown below;

Mainsheet (Rule #5.2(a), Meas #75, 82, 83, 88, Diag. #20)

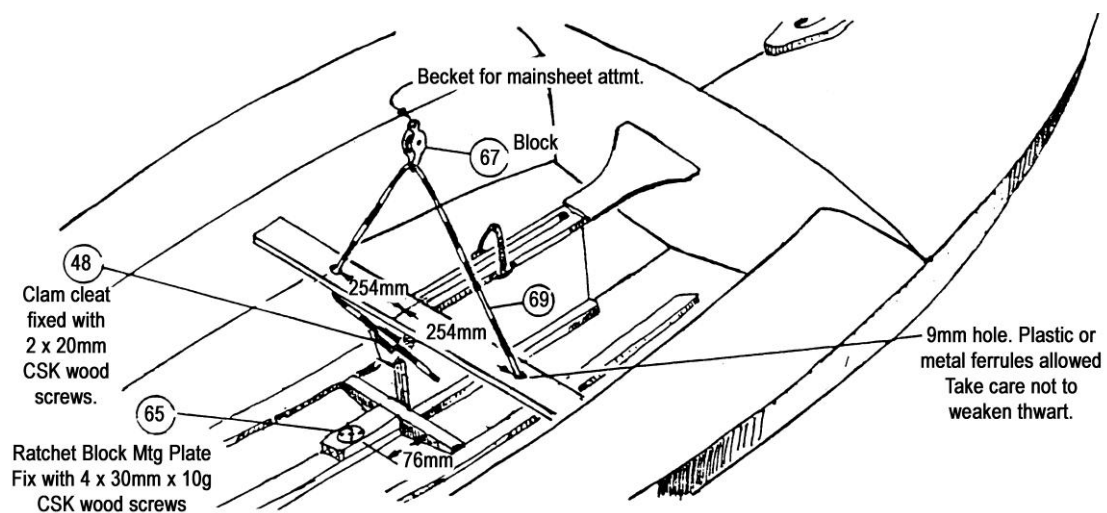
Maximum purchase permitted is 5:1. The majority of skippers find 4:1 purchase adequate. Jam cleats are optional but NOT recommended.

The only traveller allowed is a rope hawse on the thwart. Drill two 9mm holes in the thwart, each hole not more than 255mm nor less than 250mm from the centreline of the hull. Maximum centres hole-to-hole 510mm; minimum centres hole-to-hole 500mm.

Fix a knot in one end of the hawse; pass through the first hole in the thwart; through the ferruled end of the mainsheet block (**Item 67**); through the second hole in the thwart, thence to clam cleat (Item 48) fixed to the strengthening block under thwart.

Fit ratchet block and mounting plate to the keel cover block as shown in diagram (**Item 66**).

Diag. #20 – Mainsheet System



Have been amended as follows;

References to fitting 'Item numbers' removed

The 3rd sentence now reads "Fix a knot in one end of the hawse; pass through the first hole in the thwart; through the ferruled end of the mainsheet block (**Item 67**); through the second hole in the thwart, thence optionally to clam cleat fixed to the thwart or tied off to a saddle on the keel.

The sentence "Fit ratchet block and mounting plate to the keel cover block as shown in diagram (**Item 66**)" is deleted.

Diag. #20 deleted.

34. Boom section amended to read

- 7.1 a. The boom shall be made from constant section round aluminium alloy tube between **50 & 55 mm** outside diameter and 1.6mm minimum wall thickness. Section dimensions shall be measured over the outside diameter.

35. Method for attaching shrouds to mast tangs and halyard material – Diag #25A (proposal 54)

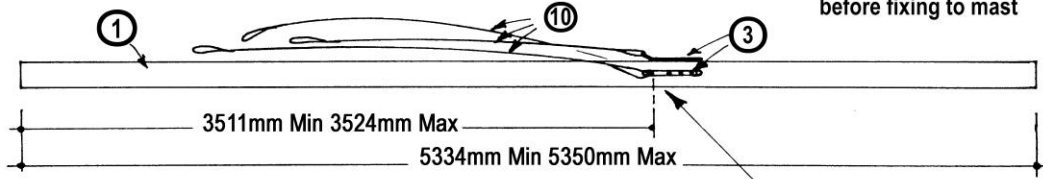
The method specified for attaching shrouds to mast tangs in Diag #25A is by permanent swage but common practice is to use cleavis pins or small shackles. The diagram refers to a 'wire halyard' but rope is the most common material these days. The vang attachment point drawing is obsolete.

Diag. #25A – Mast Layout now prefaced by the following:

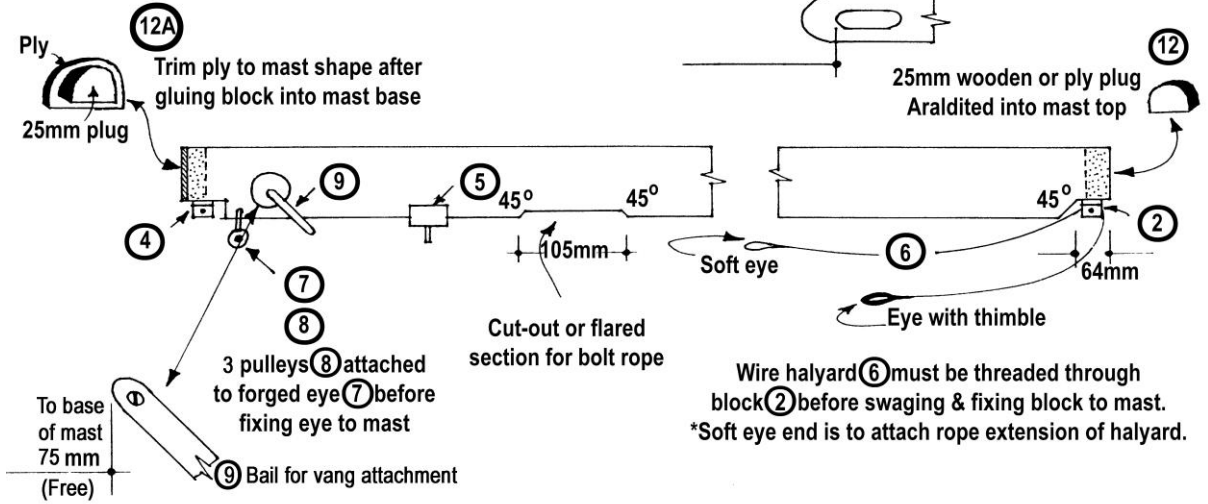
The following diagram refers to "shrouds swaged to tangs" and "wire halyard". Shrouds may optionally be attached to tangs by using swages, cleavis pins or shackles. The halyard material is optional. The block hanger for attaching the vang shown in Diag #25A is optional.

NOTE: NO MAST SLEEVES PERMITTED

Shrouds ⑩ swaged to tangs before fixing to mast



Measurement of fitting positions on mast are taken from base of mast INCLUDING thickness of the base plug

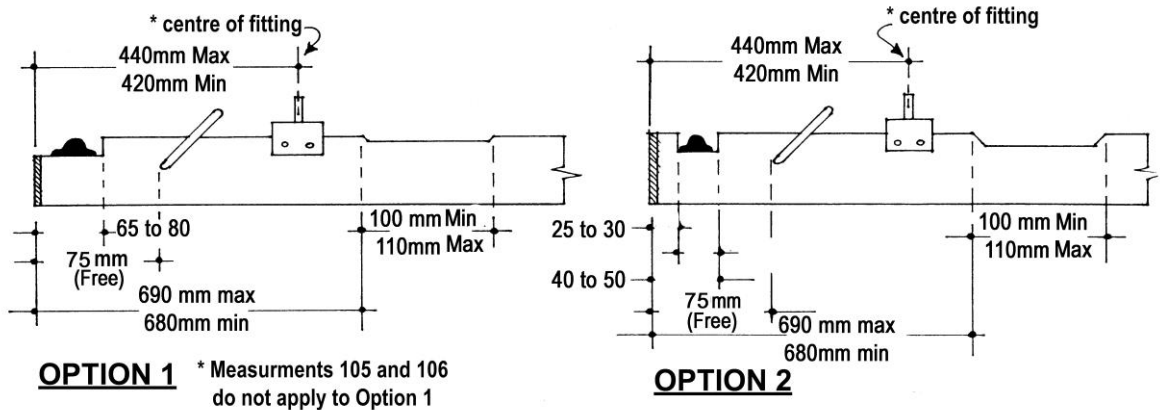


36. Mast vang attachment point incorrectly specified in Diag #25B

The specification for the position on the mast where the vang is attached was deleted Nov 2006) but Diag #25B still shows measurement points. The diagram is now prefaced to indicate that the vang attachment measurements are a guide only.

The method of attaching the vang to the mast is optional and the positions shown in Diag #25B (showing use of a block hanger) are a guide only.

Diag. #25B – Mast Base Measurements



Measurement of fitting positions on mast are taken from the base of the mast, including the thickness of the base plug

37. Mast ‘cut out’ for sail luff

It is safer to bend the mast track rather than literally ‘cut-out’ for the feed of the sail luff bolt rope. There are measurement points that refer to the mast ‘cut-out’ which should be changed to allow for the option of ‘outward forming’ of the track.

Rule 6.1(g) and measurement 103 and 104 is amended to;

- g. The mast track cut-out or outward forming (bending) of the track for the sail bolt rope and the cut-out for the halyard sheave box shall be measured from the base of the mast. The length of any cut-out or track bend is measured from the furthest extremity of the cut-out or bending to the other furthest extremity.

103	6.1(g)	Mast ‘cut-out’ or ‘outward bending’ for bolt rope	100	110
104	6.1(g)	Mast ‘cut-out’ or ‘outward bending’ (lower edge) from base of mast	680	690

38. Remove references to Imperial measurements

There are some reference to drills sizes and bolt sizes with imperial dimensions. These materials are often not available anymore and not accurate translations to the available metric sizes.

Building and Construction Notes be amended are amended to

Remove all descriptions of materials in Imperial Measurements where feasible.

39. Enhanced safety warnings

IMPORTANT WARNING

The catalyst or hardener added to polyester resin, methyl-ethyl-ketone peroxide (MEKP) is an EXTREME HAZARD TO EYES. A drop of MEKP in an eye will DESTROY eye tissue, resulting in blindness. Once damage has started there is NO WAY OF STOPPING OR REPAIRING THE DAMAGE.

Exposure to epoxy products can result in permanent sensitisation, causing forms of asthma, eye and skin irritation to varying degrees of severity.

When mixing resin using MEKP catalyst:

- *ALWAYS WEAR protective glasses or goggles*
- *ALWAYS WEAR gloves and appropriate dust mask*
- *AVOID contact with the skin*
- *ALWAYS HAVE a container of clean water close handy*
- *ALWAYS WASH hands thoroughly before eating, smoking or drinking, or touching face or eyes*
- *IF CATALYST IS SPLASHED IN EYES, IMMEDIATELY IRRIGATE EYES WITH COPIOUS AMOUNTS OF WATER, AND SEEK MEDICAL ASSISTANCE.*

IMPORTANT WARNING

Sanding fibreglass can be harmful to your health.

Exposure to epoxy products, especially cured epoxy resin is extremely hazardous.

It is most important that adequate and proper protective clothing is worn.

This should include:

Coverall or boiler suit buttoned at the neck and wrists

Non-absorbent gloves

Dust protective facemask & eye goggles.

Use a vacuum cleaner to clean up after sanding.

DO NOT sweep FRP sandings around as the fine glass particles can be readily inhaled.

WASH hands and face thoroughly BEFORE eating, drinking or smoking after sanding FRP materials.

40. Change FRP mould measurement procedure

Section B – FRP Sabre Construction Specifications has a number of references to moulds being approved by the National Measurer or specifications to be approved by him before a boat is produced. It might be prudent for an FRP builder (professional or amateur) to have a measurer check the mould but it is irrelevant. The important issue is whether or not the output (the boat) measures. There is also a section “Limitations on Builders” that previously required referral to the National Measurer. The inference was that FRP builders were in some way ‘licenced’ by SAAA. In fact there are no records, contracts or licences in existence between any FRP builder and the SSAA.

Section B – FRP Sabre Construction is amended as follows;

CONSTRUCTION SPECIFICATIONS

4. ~~Moulds (Hull and Deck)~~

~~The moulds must originate either directly or indirectly from master moulds approved by the SSAA.~~

5. Hull

The hull moulding shall be of sandwich construction. It is recommended that a specification be confirmed by the SSAA National Measurer before any boats are constructed.

Total hull thickness must not exceed 10mm other than at stiffening ribs.

6. Decks

The deck and all other moulding shall be of FRP laminate or sandwich construction. It is recommended that a specification be confirmed by the SSAA National Measurer before any boats are constructed.

Total deck thickness must not exceed 8mm other than at stiffening ribs

7. Stiffening Ribs (Not flanges)

Stiffening ribs may be used to reinforce any moulding. Such ribs must be additional to the construction described in (5) and (6) above and must be constructed of 'E' glass reinforcement laid over a core material. Stiffening ribs are not to occupy more than 50 per cent of the area of any 225mm x 225mm section of the craft.

10. Hull

- a. Gunwales may be inverted 'U' shape mouldings. The thwart may be wider, may be moulded into centrecase, and may be hollow.
- b. Internal Bulkheads and Baffles. The use, location and manner of fitting of internal bulkheads, baffles and mast web support may be varied by the builder. It is recommended that the builder confirm the soundness of the design with the SSAA National Measurer. The SSAA may request the builder to verify the soundness of his design. The type and number used are left to the discretion of the builder.

- c. Strengthening pads, preferably waterproof plywood, must be incorporated where rigging components such as chain plates, blocks and cleats, etc. are to be fixed.

LIMITATIONS ON BUILDERS

~~DELETE - 16. Deck Mould, Stiffeners and/or Keel~~

~~Once a builder has decided to construct the craft in a particular format, it must be detailed on paper and sent to the SSAA for approval by the National Measurer.~~

~~To vary the approved format, the builder must seek approval in writing from the SSAA.~~

17. Thwart and Centrecase

Individual builders may vary their design but it is recommended that a specification be confirmed by the SSAA National Measurer before any boats are constructed. It is recommended that any subsequent design change also be confirmed by the SSAA National Measurer.